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VOLKSWAGENWERK AG \*DE 3916-948-A  
28.05.88-DE-818201 (+DE-916948) (07.12.89) B05d-03 B05d-07  
B29c-71/02  
Plastic moulding lacquering - by heating parison to maximum  
drying temp. before lacquer spraying and drying  
C89-161846

A(11-A2, 11-B5, 12-B7C, 12-T5)

The next cover layer is dried at 130-140° C. (3pp39  
PADwgNo0/1).

Plastic moulding with at least one protective layer e.g. for  
the prodn. of a lacquered fibre-reinforced component for the  
bodywork of a motor car is made from a parison which is  
dried in a hot air oven after every coating operation. Before  
the first protective layer is applied, the moulding is heated to  
a temp. equal to at least the highest expected drying temp.

**ADVANTAGE**

Prevents optical defects in the shape of emerging  
impurities or air bubbles which would require fettling.

**EMBODIMENT**

The parison is deflashed and heated to the priming  
temp. of 170° C. Any defects are removed before the mould-  
ing reaches the lacquering booth. After washing and drying  
at 50-60° C, the priming coat is applied and dried at 170° C.

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